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## NBR 2860

NBR 2860 is a copolymer of butadiene and acrylonitrile to be manufactured by cold emulsion polymerization technology of Goodyear and LG Chem.

NBR 2860 is a non staining, medium mooney, and medium low acrylonitrile polymer designed to aid in processing operations such as extrusion and press molding.

And also, this grade offers excellent flexibility and elasticity in low temperature by the minimized block structure and low acrylonitrile content on polymer chain.

NBR 2860 is recommended for use in industrial and automotive parts such as packing, gasket and oil hose.

BASIC PROPERTIES		VULCANIZATE PROPERTIES	
Polymerization Bound AN Content(%)	Cold Emulsion 28.0	Recipes(ASTM D3187)	
Volatile Matter(%)	0.3	NBR 2860	100.0 phr
Ash(%)	Max. 0.7	HAF(IRB #8)	40.0
Stabilizer	Non-Staining	ZnO	3.0
Mooney Viscosity(ML1+4,100°C)	60	Stearic Acid	1.0
Color	Light Tan	TBBS	0.7
Specific Gravity	0.98	Sulfur	1.5
		Total	146.2
Packaging Information			
Bale Weight	35kg		
Bale wrapping film : LDPE			
		Stress-Strain Properties	
Shelf Life : 18 months from date of production at room temperatures not exceeding 30°C under belowed		(ASTM D412, 145℃×50min. (	Cured)
storage condition (Retest critical parameters like		300% Modulus(kg/㎡)	120
MV and others after the expiry of shelf life).		Elongation(%)	510
Storage condition		Tensile (kg/㎡)	250
NBR should be stored in warehouse to be protected			
from sunlight, heat, moisture and foreign materials.			

\*The above data is a typical value, therefore there may be a slight difference between the elements of a supplied product and the data.

